# **DOLPHIN** STUDENT MODEL

PARACHUTE HARNESS/CONTAINER SYSTEM

## **DOLPHIN STUDENT MODEL OWNER'S MANUAL**

AP 103 FEB 96

#### THE UNINSURED ALTITUDE CONNECTION INCORPORATED

d/b/a

ALTICO 12124 US 301 DADE CITY FL 33525 U S A TEL (352) 523-2212 FAX (352) 523-1229

C)COPYRIGHT 1996 - THE UNINSURED ALTITUDE CONNECTION INCORPORATED

## **DOLPHIN OWNER'S MANUAL**

The purpose of this manual is to familiarize the user or parachute technician with appropriate packing, maintenance and deployment procedures for the DOLPHIN STUDENT MODEL parachute harness/container system. It is NOT intended to be a course in parachute rigging or parachute jumping. This manual must be read and understood by anyone who intends to assemble, pack, maintain or use the DOLPHIN STUDENT MODEL. It must be understood that it is the <u>user</u> who is ultimately responsible for the airworthiness of his or her equipment, whether a technician (rigger) is employed or not. The user is also responsible for assuring that he or she is qualified to participate safely in sport parachuting activities.

## <u>!!! WARNING !!!</u>

Serious injury or death can result from the use, attempted use, misuse, or failure to appropriately use any item of parachute equipment. No one should attempt to make a parachute jump unless he or she has been thoroughly trained by an experienced and qualified instructor. Even in the presence of such training, and even under direct supervision by qualified personnel, certain dangers exist which cannot be forseen. Anyone attempting to make a parachute jump must be willing to assume the risk of serious injury or death, which could occur despite all attempts to prevent it. There is no guarantee that any item of parachute equipment will perform as intended. Any item of parachute equipment may malfunction or fail to function regardless of how well it has been manufactured, maintained, packed or deployed.

# <u>!!! THE USER ASSUMES ALL RISKS !!</u>

\* \* \*

#### INTRODUCTION

The DOLPHIN parachute harness/container system is manufactured by THE UNINSURED ALTITUDE CONNECTION INCORPORATED, doing business as "ALTICO". The DOLPHIN is equipped with the wellknown 3-Ring release system under a licensing agreement with The Relative Workshop Incorporated, and is approved by the Federal Aviation Administration under Technical Standards Order (TSO) C23d.

The DOLPHIN features both main and reserve containers mounted on the wearer's back, and an integrated harness and backpad system that affords superior strength and comfort to the wearer. Other standard features include a choice of main pilot chute locations (right legpad or bottom-of-container), a CYPRES installation kit, a Reserve Static Line, and extradeluxe legpads. Simplicity of design makes the DOLPHIN easy to assemble, pack and maintain, and its rugged durability should, with normal care, provide many years of satisfaction.

Additional features have been designed into the DOLPHIN STUDENT MODEL, including six different ways to open the main container: static line with direct-bag, ripcord on right leg, ripcord on bottom of container, throwout on right leg, throwout on bottom of container, and a handle for the left side AFF jumpmaster which is designed to open the main container when the ripcord is installed in either location. Changing from any one configuration to any other is very easy, and can be accomplished without even lifting the bag out of the main container.

The DOLPHIN STUDENT MODEL reserve container may be configured to accommodate several automatic activation devices including the CYPRES, FXC, and SENTINEL.

\* \* \*

## TABLE OF CONTENTS

LIST OF COMPONENTS	1
ROUND RESERVE PACKING INSTRUCTIONS	2
RAM AIR RESERVE PACKING INSTRUCTIONS	6
THE RESERVE STATIC LINE (RSL)	16
MAIN CANOPY PACKING INSTRUCTIONS	18
THROWOUT DEPLOYMENT	24
STATIC LINE DEPLOYMENT	30
RIPCORD DEPLOYMENT	34
INSTALLING THE LEFTSIDE AFF HANDLE	36
USING THE LEFTSIDE AFF HANDLE	38
THE 3-RING RELEASE SYSTEM	39
3-RING ASSEMBLY	41
3-RING INSPECTION	44
3-RING MAINTENANCE	45
DONNING THE DOLPHIN	47
THE ADJUSTABLE HARNESS	49
DOLPHIN MAIN DEPLOYMENT	50
RESERVE DEPLOYMENT	51
CUTTING AWAY	51
S.O.S. (SINGLE OPERATION SYSTEM)	52
INSPECTION, MAINTENANCE AND REPAIR	53
COMPATIBILITY STATEMENT	56

#### DOLPHIN STUDENT MODEL COMPONENTS

The DOLPHIN STUDENT MODEL harness/container system is shipped from the factory with a collection of components, depending on the instruction methods used and the configurations desired by the customer. These components may include:

HARNESS/CONTAINER MAIN RISERS WITH CONTROL TOGGLES MAIN DEPLOYMENT BAG MAIN THROWOUT PILOT CHUTE WITH BRIDLE MAIN SPRING-LOADED PILOT CHUTE WITH BRIDLE MAIN LOCKING LOOP (INSTALLED) RESERVE STATIC LINE (RSL) **RESERVE LOCKING LOOP (INSTALLED)** RELEASE HANDLE ("CUTAWAY HANDLE") RESERVE RIPCORD RESERVE PILOT CHUTE RESERVE FREE BAG WITH BRIDLE BRIDLE FOR ROUND RESERVE (OPTIONAL) RESERVE CONTROL TOGGLES ONE EXTRA CLOSING LOOP RUBBER BANDS FOR MAIN DEPLOYMENT BAG RESERVE PACKING DATA CARD SET-UP FOR AUTOMATIC ACTIVATION DEVICE (AAD) CYPRES (NO EXTRA CHARGE) FXC (EXTRA CHARGE) SENTINEL (EXTRA CHARGE) TABS FOR TOP OF MAIN CANOPY AFF LEFTSIDE JUMPMASTER'S HANDLE ("LEFT YANK") MAIN RIPCORD (BLACK PLASTIC-COATED CABLE WITH ORANGE PLASTIC HANDLE) MAIN STATIC LINE WITH MILITARY SNAP (MS 70120)

All components listed above may be ordered individually from:

ALTICO 12124 US 301 DADE CITY FL 33525 U S A TEL (352) 523-2212 FAX (352) 523-1229

## DOLPHIN HARNESS/CONTAINER SYSTEM

#### **ROUND RESERVE PACKING INSTRUCTIONS**

The assembly and packing of a reserve parachute canopy into the DOLPHIN STUDENT MODEL harness/container system must be accomplished by an FAA Senior Rigger or Master Rigger, or by the manufacturer of the DOLPHIN.

**Required Tools:** 

One temporary pin One long pullup cord (4 to 5 feet) One packing paddle One .22 calibre rifle or pistol cleaning rod

#### Limitations:

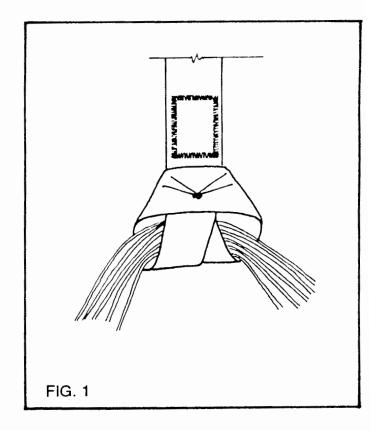
The DOLPHIN STUDENT MODEL reserve container is compatible with a round reserve canopy <u>only</u> if the canopy is equipped with a full-stow diaper.

- 1) Inspect all major components of the reserve parachute:
  - a) Reserve pilot chute
  - b) Bridle
  - c) Reserve canopy, lines, connector links
  - d) Diaper
  - e) Harness/container system
    - i) Overall integrity of harness and correct routing of webbing through hardware (see page 48)
    - ii) Condition of grommets in reserve container flaps
    - iii) Condition of reserve closing loop
    - iv) Presence of toggle keeper rings 4" below the upper end of reserve risers
    - v) Presence of reserve control toggles
    - vi) Presence of reserve ripcord

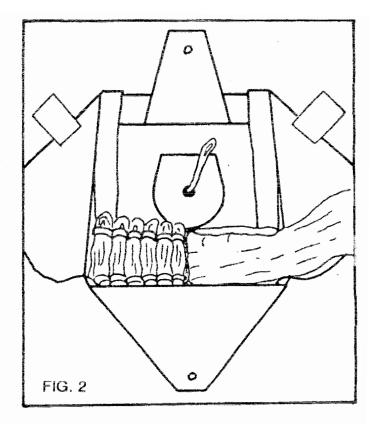
2) To assemble a round reserve canopy with the DOLPHIN STUDENT MODEL harness/container system, follow the canopy manufacturer's directions for inspection, routing and attachment of suspension lines and control lines, flaking and folding the canopy, and stowing the suspension lines on the diaper. If control toggles are called for by the canopy manufacturer, refer to pages 6 thru 8 of this manual for one method of attaching control toggles.

3) To attach the DOLPHIN reserve pilot chute to a round reserve canopy, use the bridle supplied by ALTICO. The bridle has a large loop at one end, and a smaller loop at the other end. The smaller loop should be used to attach the bridle to the canopy as shown in FIG. 1. Tack the loop securely in place, being sure that the lines at the apex of the canopy are free to move back and forth in the loop. The bridle must not be allowed to cinch down on the apex lines. Then attach the pilot chute to the other end of the bridle. (The purpose of the larger loop is to accommodate the top plate of the pilot chute.)

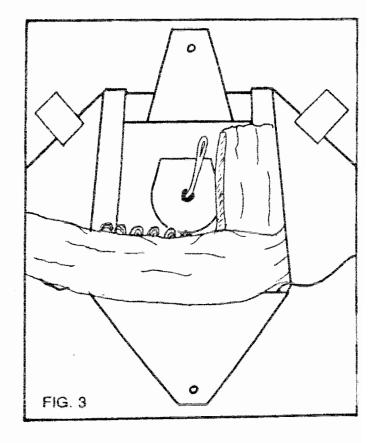
Only the DOLPHIN reserve pilot chute (Part No. D-71) should be used with the DOLPHIN harness/container system. Do not attempt to substitute any other reserve pilot chute unless it features a rigid top plate with a grommet installed in the middle, and uses the same type of spring as the military MA-1 pilot chute.



4) When the suspension lines have been stowed on the full diaper, there should be about 8" to 12" of lines unstowed between the diaper and the connector links. Bring the diaper up over the upper end of the reserve pack tray and lay the risers into the reserve container so that they lie flat with no twists. Now position the diaper in the corner of the lower left reserve container, and if the diaper does not fill the bottom of the container from side to side, make a small fold with the canopy in the lower right corner to equalize the bulk as shown in FIG. 2.

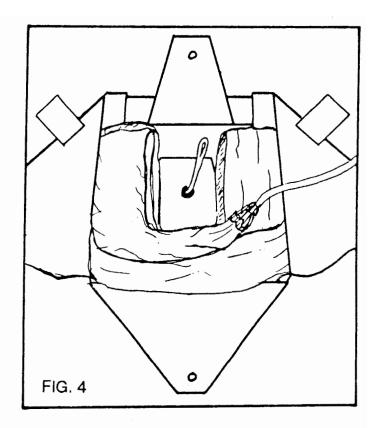


5) Continuing with the canopy, make a fold up and down the right side of the reserve container as shown in FIG. 3, and then lay a fold of canopy across the bottom of the container.



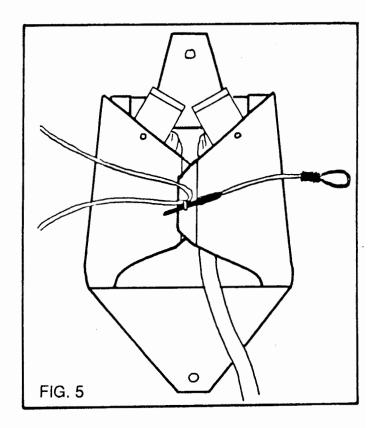
6) Make two folds up and down the left side of the container and then back across the bottom again as shown in FIG. 4. The rigger may vary the number of folds on each side and the number of passes across the bottom in order to evenly distribute the bulk. The object is to make a "U" shaped pack as symmetrical as possible, with both bottom corners of the container well filled.

7) Wherever the apex of the reserve canopy ends up, it *must <u>not</u> be packed into either of the bottom corners !!* The bottom corners are formed in a somewhat "pocketed" shape, and may tend to grip the apex of the canopy, which could retard deployment of the reserve.



8) Route the bridle out the bottom of the container and close the side flaps, either side first, securing with a temporary pin (see FIG. 5). Leave the tuck flaps out until all but the top flap have been closed. They will be used then to help "dress" the container.

The remainder of the reserve packing method for the DOLPHIN is exactly the same regardless of the type of canopy. Refer now to FIG. 11 of the Ram Air Reserve Packing Instructions, and continue with Step 7.



#### **DOLPHIN HARNESS/CONTAINER SYSTEM**

#### RAM AIR RESERVE PACKING INSTRUCTIONS

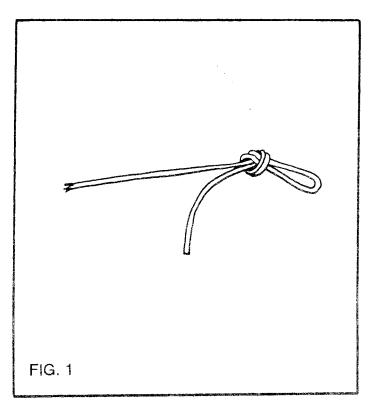
The assembly and packing of a reserve parachute canopy into the DOLPHIN harness/container system must be accomplished by an FAA Senior Rigger or Master Rigger, or by the manufacturer of the DOLPHIN.

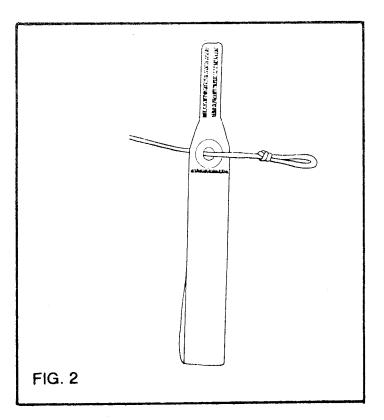
**Required Tools:** 

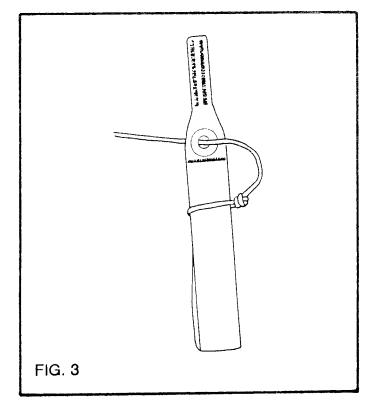
One temporary pin One long pullup cord (4 to 5 feet) One packing paddle One .22 calibre rifle or pistol cleaning rod

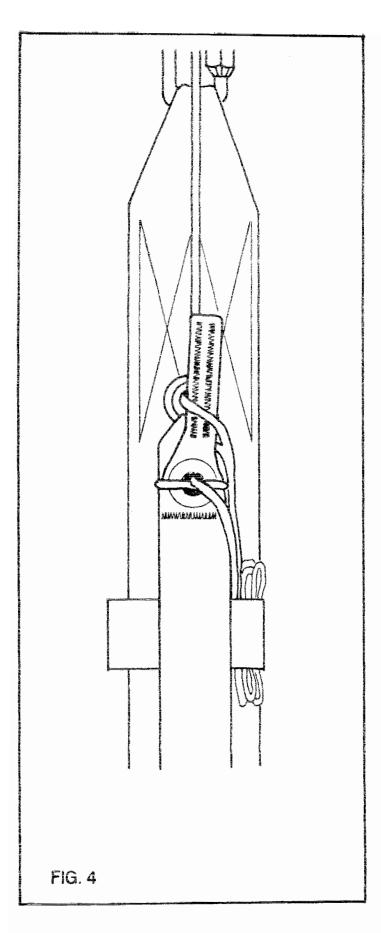
- 1) Inspect all major components of the reserve parachute:
  - a) Reserve pilot chute
  - b) Bridle
  - c) Free bag
  - d) Reserve canopy, lines, slider, connector links
  - e) Harness/container system
    - i) Overall integrity of harness and correct routing of webbing through hardware (see page 48)
    - ii) Condition of grommets in reserve container flaps
    - iii) Condition of reserve closing loop
    - iv) Presence of toggle keeper rings 4" below upper end of reserve risers
    - v) Presence of reserve control toggles
    - vi) Presence of reserve ripcord
- 2) To assemble the reserve canopy to the DOLPHIN harness/container system, follow the canopy manufacturer's directions for inspection, routing and attachment of suspension lines and control lines, setting deployment brakes, and flaking the canopy. One simple and effective method of attaching the control toggles to the control lines is as follows: After passing the control line downward thru the togglekeeper ring on the rear reserve riser, locate the mark provided by most canopy manufacturers near the lower end of the control line. This mark indicates the point at which the toggle should be attached.

Double the control line back on itself below this mark and tie an overhand knot as shown in FIG. 1. The loop should be approximately 1" long, and the mark should be on the canopy side of the knot when it is tightened. Cut the remainder of the control line to a length of approximately 8" (with scissors, not a hot knife), and fingertrap the end into the control line. Do not sew the fingertrapped part. Now pass the knotted end of the control line thru the grommet in the toggle as shown in FIG. 2, and then put the lower end of the toggle thru the loop as shown in FIG. 3. Tighten the loop on the toggle as close to the grommet as possible. (The control line should exit the grommet on the velcro side.)





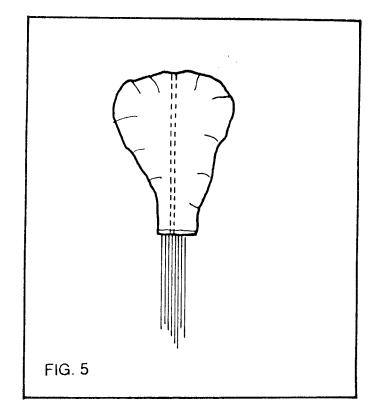


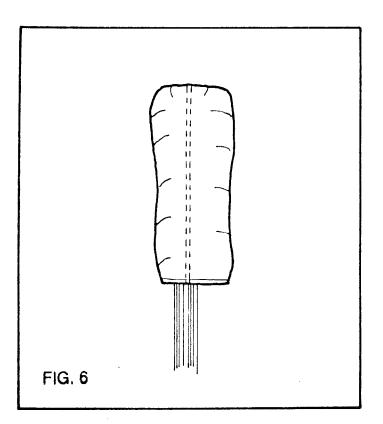


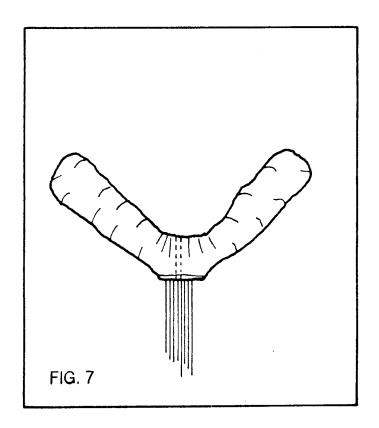
Be sure the connector links are sufficiently tightened. A good rule-ofthumb is: "finger-tight plus a quarter turn with a wrench."

To set the deployment brakes, pull the control line downward thru the keeper ring until the brake-set loop is just below the ring. Insert the stiffened portion of the control toggle thru the loop to lock it into position as shown in FIG. 4, and then stow the slack in the velcro strap and secure the toggle to the velcro on the riser. (FIG. 4 shows the brake-set on the right side; the left brake-set will appear as a mirror image of FIG. 4.)

ALTICO recommends the "Pro-3) Pack" method of packing the reserve canopy, however, some manufacturers may still recommend the older "conventional" folding method. If the manufacturer of the ram air reserve canopy recommends the Pro-Pack, the canopy will look like FIG. 5 after it has been flaked. The conventional method will look more like FIG. 6. For either method. follow the manufacturer's instructions to this point, and then spread the canopy to either side of the center cell. Now compress and roll the center cell downward until it resembles the "V" shape shown in FIG. 7.

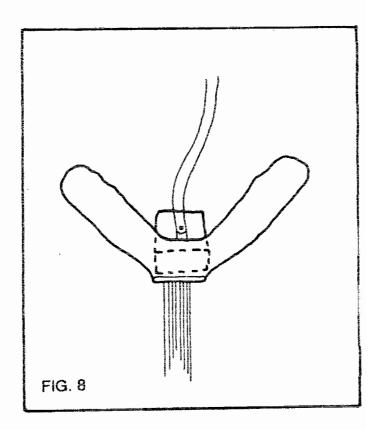


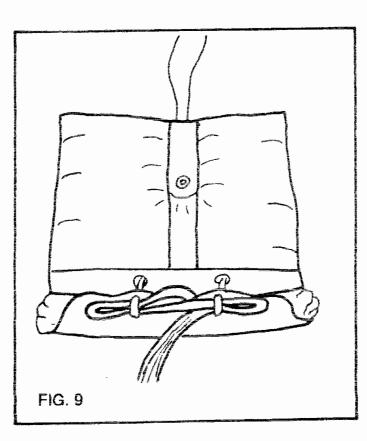


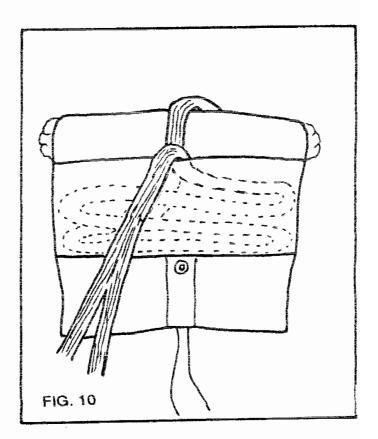


4) As shown in FIG. 8, place the reserve free bag under the "V" of the canopy, and push each half of the canopy up into its respective half of the bag. Be sure the slider is still up against the canopy as far as it will go. After the "ears" of the bag are stuffed, push the remainder of the canopy with the slider into the space at the bottom of the bag, and lock the bag with two stows of the suspension lines as shown in FIG. 9. Be sure that each stow forms a bight 2" to 3" long beyond the elastic.

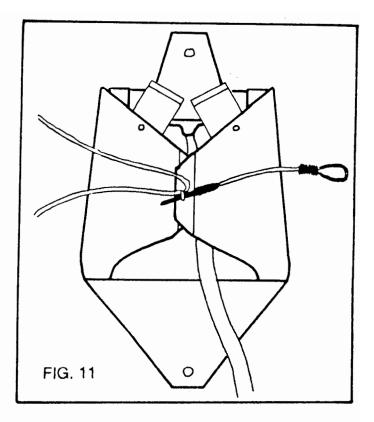
5) Turn the bag up on its top end and stow the remaining suspension lines in the line stow pouch. "S" fold the lines, using the full width of the pouch, leaving 6" to 12" between the bag and the connector links. Route the suspension lines out the narrow channel between the velcro closures of the line stow pouch as shown in FIG.10.



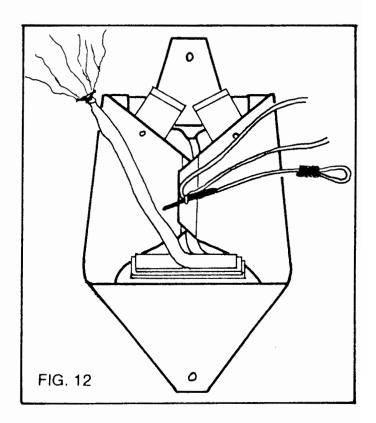




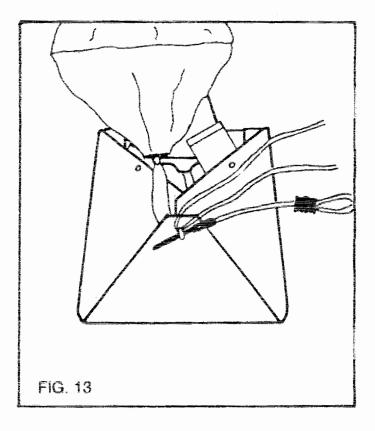
6) Lay the reserve risers into the reserve container so that they lie flat with no twists. The connector links should now be in the bottom corners of the container. Thread the pullup cord thru the reserve closing loop and then pass both ends up through the grommet in the free bag. Lay the bag into the reserve container so that the line stow pouch is on the underside, and the locking stows are toward the lower end of the container. Route the bridle out the bottom of the container and close the side flaps, either side first, securing with a temporary pin (FIG. 11). Leave the tuck flaps out until all but the top flap have been closed. They will be used then to help "dress" the container.



7) Fold the bridle in "S" folds between the side flaps near the bottom of the reserve container as shown in FIG. 12. Make the stows as wide as possible, but not so wide that any of the bridle would be exposed when the bottom flap is closed. Be sure that none of the bridle is tucked under either side flap! Tucking any bridle under a side flap would tend to retard the launch of the pilot chute.

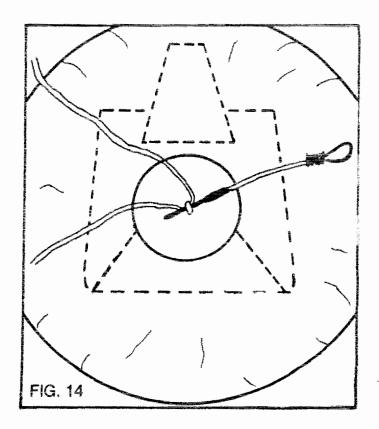


8) Close the bottom flap, leaving approximately 6" of bridle between the flap and the bottom of the pilot chute as shown in FIG. 13.

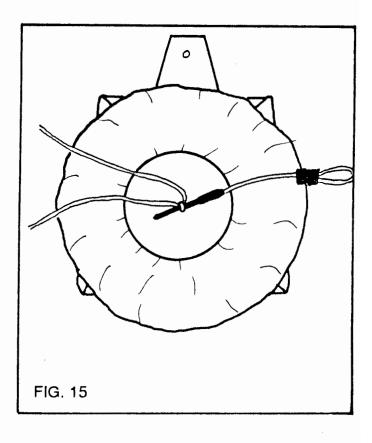


9) Using the .22 calibre cleaning rod, thread the pullup cord up thru the bottom of the pilot chute and out the grommet in the center of the top plate. Compress the pilot chute and secure it with the temporary pin. Be sure all the fabric and mesh of the pilot chute are cleared out from under the top plate.

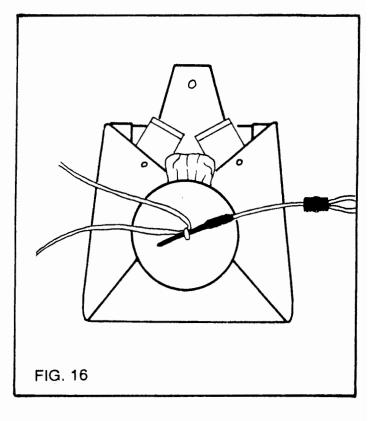
Now check to see that the pilot chute top plate is well seated down against the container. If the top plate can be rocked back and forth at all, the closing loop is too long. Riggers, now is not the time to be lazy; shorten the loop until it takes a fair amount of effort to secure the pilot chute in its compressed position. FIG. 14 shows that if the fabric is correctly cleared, the pilot chute will assume a circular shape and completely cover the reserve container.



10) Carefully tuck only the mesh of the pilot chute under the edge of the top plate as evenly as possible all around until it resembles FIG. 15. Then tuck the fabric of the pilot chute canopy under the top plate as evenly as possible, starting at the bottom and coming up around both sides.



Usually this will leave a small wad of fabric at the top as shown in FIG. 16. Tuck this under the top plate last, *being absolutely certain that none of it is tucked under either side flap!* This is very important; any fabric under the side flaps will tend to hinder the launch of the pilot chute.

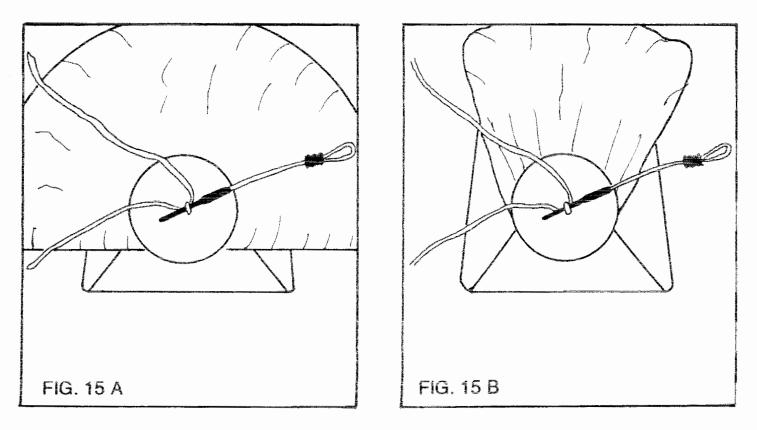


## AN ALTERNATIVE METHOD OF PACKING THE DOLPHIN RESERVE PILOT CHUTE

After completing Step 9 of the RAM AIR RESERVE PACKING INSTRUCTIONS, fold the lower part of the pilot chute up under the top plate, making a straight folded edge running from side to side as shown in FIG. 15 A.

Now work the pilot chute upward and inward on each side under the top plate as shown in FIG. 15 B.

Continue working the pilot chute under the top plate until it resembles FIG. 16 on page 13 in this manual. Follow the directions in the manual from that point on to finish packing the reserve.



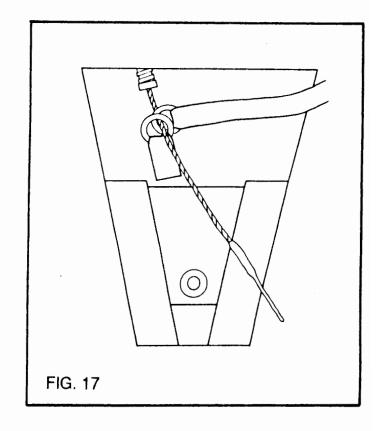
<sup>[13-</sup>a]

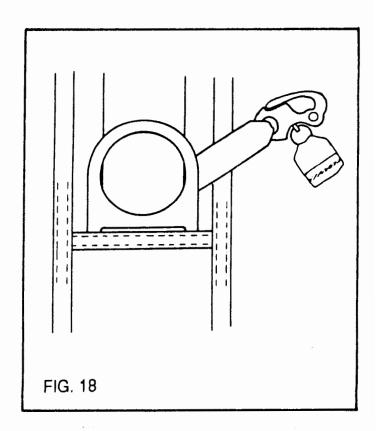
11) Push the tuck flaps down over the reserve deployment bag. This will help dress the top of the container before closing the top flap. Now be sure that the reserve ripcord has been threaded thru its housing, and that the handle is in its velcro pocket inboard on the left main lift web just below the chest strap.

#### \* \* \* \* \* \* \*

At this point, please read the section in this manual entitled <u>THE\_RESERVE</u> STATIC LINE (RSL). If it is decided that the RSL will be installed, continue with these instructions. If the RSL will not be installed, skip to step 12.

Immediately after exiting the end of its housing, the reserve ripcord must be passed thru the small ring on the end of the Reserve Static Line (RSL), and then thru the same type of ring mounted on the reserve top flap (see FIG. 17). The velcro on the RSL should then be mated to the velcro track provided on the rear surface of the reserve right front riser. Route the RSL over the shoulder so that the end with the bronze snapshackle exits from under the reserve riser just behind the main support ring of the harness (see FIG. 18). There should be about two to three inches of the RSL remaining so that when assembling the DOLPHIN with a main canopy, the snap shackle can be attached to the ring on the right main riser.





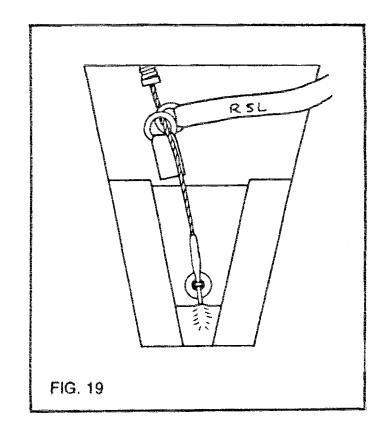
12) Thread the pullup cord thru the grommet in the reserve top flap, remove the temporary pin, then pull the closing loop up thru the grommet and secure it with the actual ripcord. Insert the end of the ripcord pin into its protective pocket as shown in FIG. 19. Now check to see that there is a minimum of 2" or maximum of 4" extra length of ripcord cable at the handle. (This helps prevent an accidental activation of the reserve if the wearer bends forward, or if a hard opening stretches the harness.)

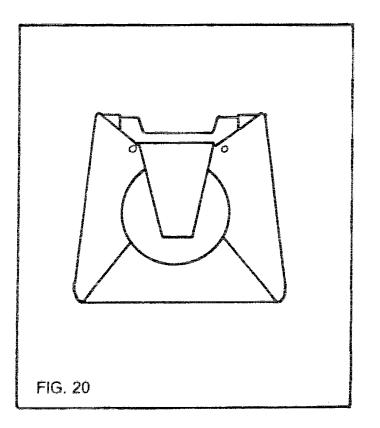
13) Install a rigger's seal and log the pack job on the packing data card. Slide the packing data card into the pocket on the underside of the reserve pin cover.

14) Close the reserve pin cover, routing the RSL out the upper right corner. Any slack in the RSL may be stowed by tucking it down into the top of the reserve container or by tucking it back under the reserve top flap. The reserve container should now resemble FIG. 20.

### IMPORTANT !!!

THE RIGGER MUST ACCOUNT FOR ALL TOOLS AT THIS TIME TO ASSURE THAT NONE HAVE BEEN LEFT IN THE PARACHUTE.





#### THE RESERVE STATIC LINE

Back in the late 60's and early 70's a system was devised for opening a chest-mounted reserve container "automatically" after disconnecting from a main canopy in the air ("cutting away"). Called the "Stevens System" (after its inventor), it was simple and effective, consisting of a lanyard attached at one end to a main riser and at the other end to the reserve ripcord handle. However, many "experienced" jumpers were reluctant to continue using the Stevens System after they were off student status. The system was highly visible and in some cases rather bulky, and it labeled the wearer as a "student" or "novice" jumper.

In the years since it was first introduced, the Stevens System has undergone many variations, and so many refinements have been added (including adaptation to the present "piggy-back" type of parachute rig) that it is now simply known generically as the "Reserve Static Line" or "RSL" for short. It is still simple and effective, and in most cases there is little or no added bulk.

The DOLPHIN features an RSL which is unobtrusive from the front, and completely invisible from the back. A jumper need not worry about appearing to be a student or novice while wearing the DOLPHIN RSL. You can wear the DOLPHIN RSL and still be "cool an' groovy"...

A study of parachuting fatalities over the past fifteen years reveals a significant percentage which resulted from a cutaway followed by no reserve deployment or by reserve activation too low for deployment. Many of these could have been prevented by the use of an RSL. For this reason the RSL is a standard feature on all DOLPHIN harness/container systems. During the design and testing of the DOLPHIN, the live tests of the RSL resulted in consistent activation of the reserve within 3/10 of a second after cutaway.

However, In some special instances it may not be desirable to have an immediate activation of the reserve right after a cutaway, and accordingly the DOLPHIN features an RSL which may be instantly disabled by disconnecting the snap shackle where it attaches to the right main riser. All it takes is a tug on the red ribbon attached to the snap shackle, and the RSL is disconnected.

The following are two scenarios in which the jumper may decide not to use the RSL:

1) The jumper intends to perform Canopy Relative Work (CRW). If an entanglement ("wrap") between jumpers occurs, it may be better to be sure that the jumper has fallen clear of the wrap after cutting away before opening the reserve. In this case the jumper may decide to disable the RSL before boarding the aircraft.

2) While under canopy, it becomes apparent that the ground winds have increased considerably. The jumper decides that after landing, he or she will cutaway the main canopy to avoid being dragged. The RSL may be disconnected prior to landing to avoid unnecessary activation of the reserve.

There may be several other scenarios in which the jumper may elect to disable the RSL, and this should always be the jumper's personal decision after collecting as much information from qualified sources as possible.

It should be emphasized here that the RSL is not an "automatic opener" or an automatic activation device. It will not operate unless the main canopy is cutaway, and the cutaway must occur at sufficient altitude for deployment of the reserve. The RSL is only a backup, and should not be relied upon to deploy the reserve. It is designed not to interfere in any way with manual activation of the reserve, and at most sport parachute training centers, it is standard practice to train students to ignore the presence of the RSL and to manually pull the reserve ripcord in an emergency situation.

\* \* \*

#### INSTRUCTIONS FOR ASSEMBLING AND PACKING A MAIN PARACHUTE CANOPY INTO THE DOLPHIN HARNESS/CONTAINER SYSTEM

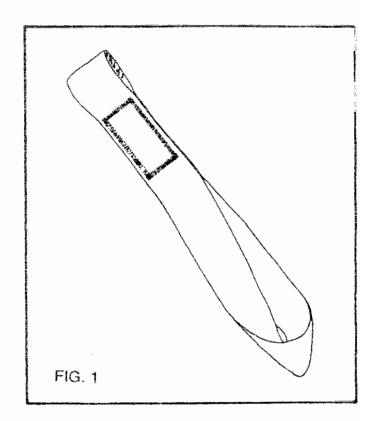
Assembling and packing a main canopy into the DOLPHIN harness/container system must be accomplished by the manufacturer, or by an FAA Senior or Master Rigger, or by the person who will make the jump with the parachute being packed.

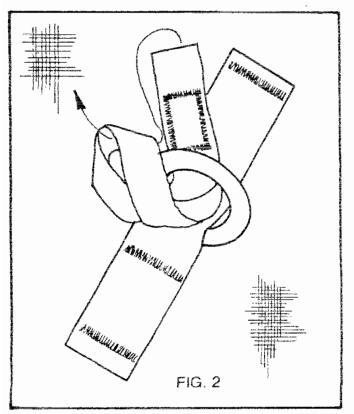
- 1) Carefully inspect all components of the main canopy, following the canopy manufacturer's directions:
  - a) Main pilot chute(s) and bridle(s)
  - b) Deployment bag
  - c) Main canopy
  - d) Suspension lines
  - e) Connector links
  - f) Risers
- 2) Attach the canopy to the risers and be sure that the connector links are sufficiently tight. A good rule-of-thumb is, "finger-tight plus a quarter-turn with a wrench." Assembling the canopy to the risers should be done by a rigger or by someone who is qualified to do so by experience with parachute equipment.
- 3) Attach the risers to the harness/container system acording to the chapter in this manual entitled "THE 3-RING RELEASE SYSTEM."

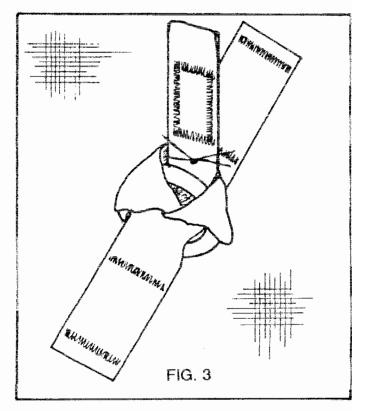
4) All main ram air canopies are furnished with a bridle attachment point at the center of the upper surface. This consists of either a metal ring or a loop of tape or webbing. For the STUDENT DOLPHIN Altico furnishes a blue colored bridle attachment tab (6-1/2" - 7" long) shown in FIG. 1. Each main canopy be which will assembled with а STUDENT DOLPHIN should be equipped with its own tab. This is an important part of the versatility of the system.

To attach the tab to the canopy, simply loop it thru as shown in FIG. 2 and FIG. 3. It's a good idea to secure it with a hand-tack as shown in FIG. 3.

When packing the main canopy, this blue tab should be passed thru the grommet in the top of the bag for attachment to a blue pilot chute bridle for free fall configuration. For static line configuration, this blue tab will simply be ignored when the yellow static line is attached to the yellow loop on the deployment bag.

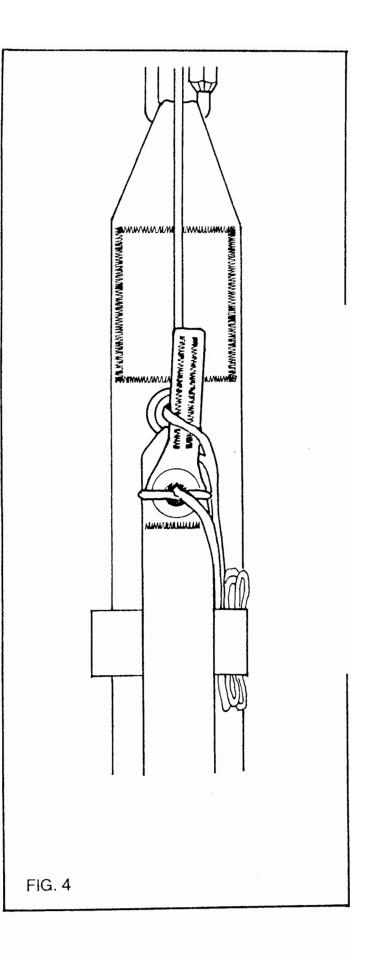


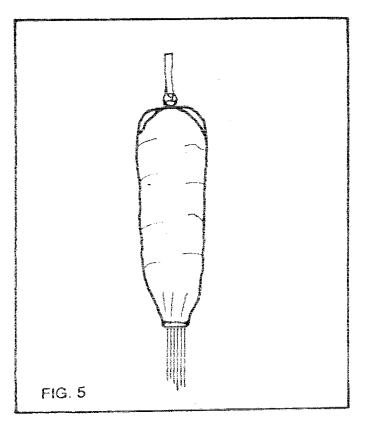




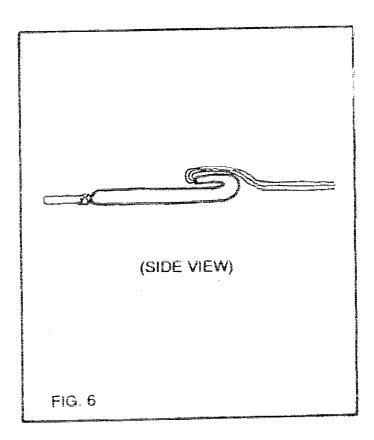
5) Check the continuity of the suspension lines to assure that each line goes from its attachment point on the canopy down thru the slider grommet to its respective connector link without passing under or thru any other line. Be sure that each control line is clear from its attachment on the trailing edge of the canopy down thru the slider grommet and thru its respective guide ring on the Each control line must be rear riser. securely attached to its control toggle. For a simple and effective way to do this, see pages 6-8 of this manual.

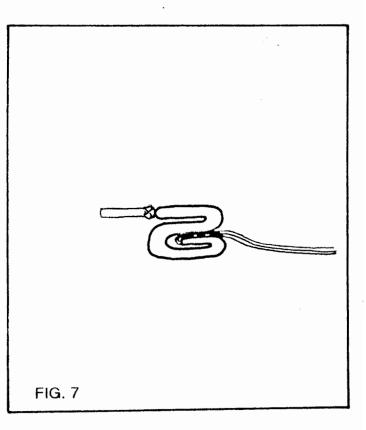
Set the deployment brakes by 6) pulling each control line downward until the brake-set loop is just below the guide ring on the riser. Push the stiffened portion of the toggle thru the brake-set loop and pull the control line back upward until the toggle "locks" against the guide ring. The resulting slack in the control line should then be "S" folded approximately 2" long and stowed in the piece of loop velcro provided. Secure the control togale to the hook velcro on the riser. The right brake-set should resemble FIG. 4; the left one will appear as a mirror-image of FIG. 4.



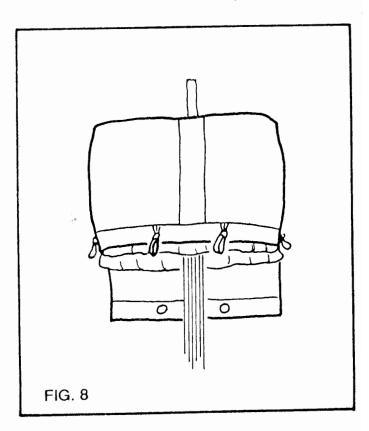


7) Follow the canopy manufacturer's directions for flaking and folding the main canopy. When the canopy resembles FIG. 5, the slider should be all the way up against the canopy as far as it will go, and the stacked canopy should be approximately 3" wider than the deployment bag. Grasp the lower end of the canopy with the suspension line group and make a fold 8" to 10" up onto the canopy as shown in FIG. 6.

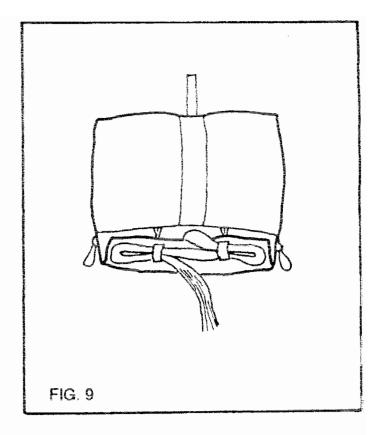




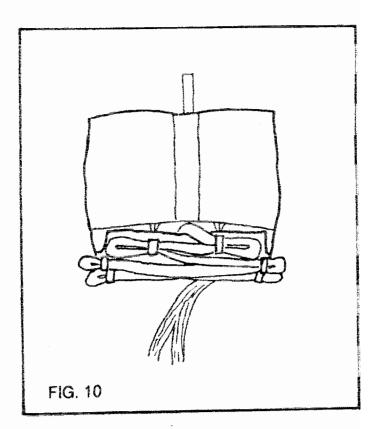
"S" fold the rest of the canopy on top of the first fold (FIG. 7). When stuffing the canopy into the deployment bag, be sure that the blue tab sticks out thru the grommet in the top of the bag. (One way to assure this is to use a pull-up cord.) Continue stuffing the canopy into the bag, being sure that no canopy fabric is trapped inside the bag between the metal ring and the grommet in the top of the bag. Try to fill all the corners of the bag so that the bulk of the canopy is evenly distributed. See FIG. 8.



At the front of the mouth of the bag 8) are two loops on which rubber bands should be installed. These are the "Locking Stows". Push each rubber band thru its respective grommet in the bag's closing flap, and close the bag by making a stow in each elastic with the suspension lines as shown in FIG. 9. Be sure that these two elastic bands are always in good condition !! If the locking stows break during deployment, an out-of-sequence condition may occur which could result in a malfunction.



Stow the rest of the suspension 9) lines in the elastic bands which have been installed in the loops at each side of the bag. It has become common practice to "double-stow" these line stows by wrapping each band around the lines twice for a better grip. indicate that does Experience deployments are more consistent and better staged when the lines are doublestowed. However, do not double-wrap the locking stows . After stowing the lines as described, the bag should look like FIG. 10, and there should be 10" to 12" of lines unstowed between the last stow and the risers.



10) Insert the pullup cord thru the container locking loop, then lift the bag straight back over the reserve container and set it in the main "pack tray". Lay the main risers flat against the sides of the reserve container and snap the riser covers closed over them. See FIG. 11. (Be sure that the line stows of the main bag are always toward the bottom of the container. If the bag is turned so that the line stows are toward the top, it may require more force for the pilot chute to extract the bag from the container.)

((( NOW IS THE TIME TO DECIDE WHICH CONFIGURATION WILL BE USED FOR DEPLOYMENT OF THE MAIN PARACHUTE CANOPY. )))

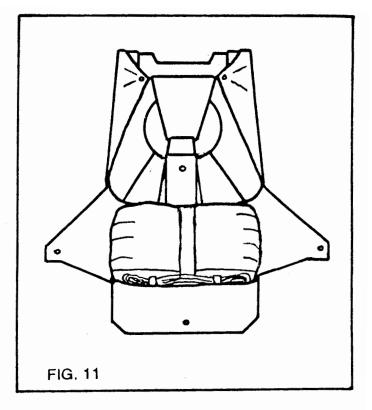
FOR THROWOUT DEPLOYMENT, CONTINUE WITH STEP 11 ON THIS PAGE BELOW.

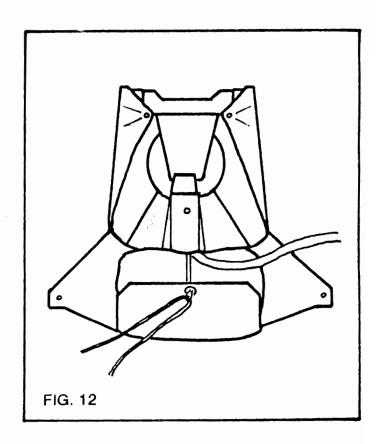
FOR STATIC LINE DEPLOYMENT, GO TO STEP 11-a ON PAGE 30.

FOR RIPCORD DEPLOYMENT, GO TO STEP 11-b ON PAGE 34.

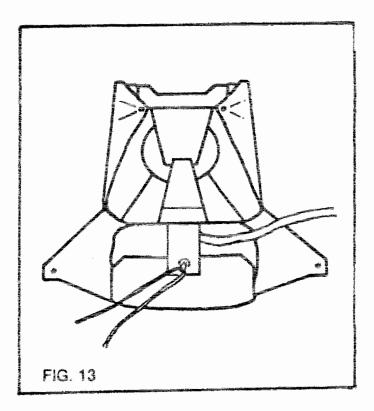
### THROWOUT DEPLOYMENT:

11) Using the connector link provided, connect the throwout pilot chute's *blue* bridle to the *blue* tab which is sticking out the top of the main bag. Lay the bridle out to the right and close the bottom flap as shown in FIG. 12.

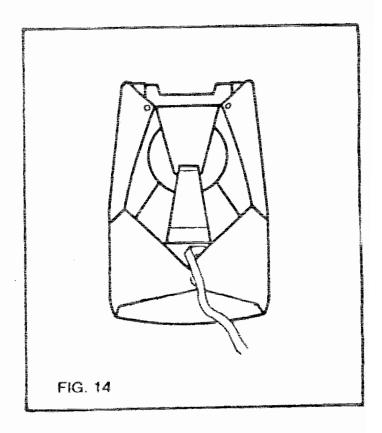




12) Keeping the bridle to the right, close the top flap as shown in FIG. 13.



13) Close the side flaps, keeping the bridle routed out the *upper right* side of the container, and secure the pack closed with the curved pin on the main bridle as shown in FIG. 14. (Either side flap may be closed first, depending on which way produces the most symmetrical appearance.)



14) Mate the small patch of velcro just above the curved pin on the main bridle to the corresponding patch in the center of the main top flap as shown in FIG. 15. This is important because it assures that the pilot chute has enough slack to withdraw the pin.

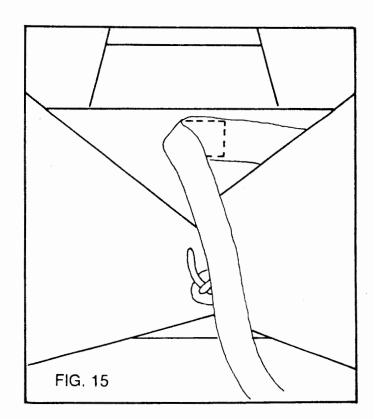
#### \* \* \* \* \* \* \*

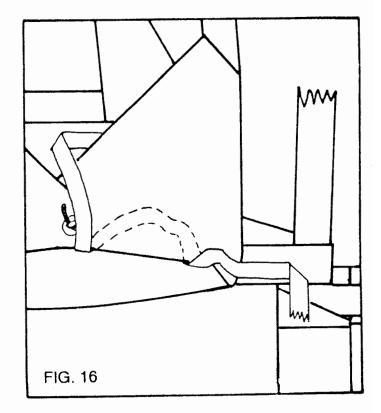
To pack the pilot chute in the pouch on the right leg strap, continue with Step 15a. To pack the pilot chute in the pouch on the bottom of the main container, skip to Step 15b.

\* \* \* \* \* \* \*

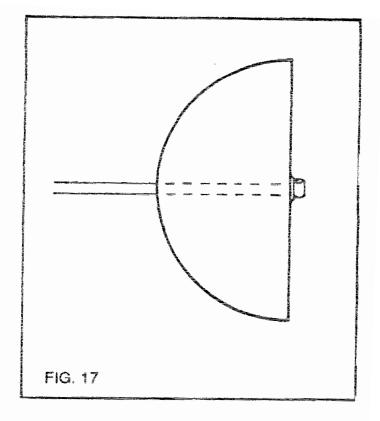
15a) [For pilot chute pouch on right leg strap]. Mate the velcro on the bridle to the velcro track provided near the lower edge of the right side flap. This will lead the bridle along the container to the harness near the mouth of the pilot chute pouch. There will be some slack in the bridle between the curved pin and the velcro track. Tuck this slack up under the lower edge of the right side flap as shown in FIG. 16. (Skip Step 15b and go to Step 16.)

15b) [For pilot chute pouch on bottom of container]. Tuck some of the bridle up under the lower edge of the right side flap, similar to what is shown in FIG.16, but simply let the bridle exit from the lower right corner of the container. (Continue with Step 16.)

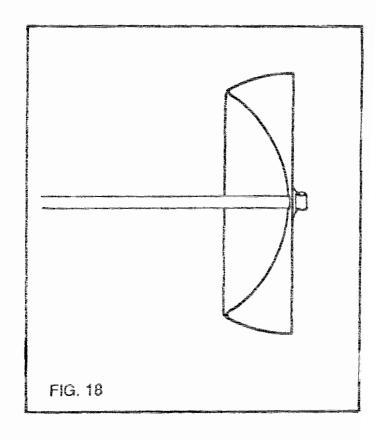




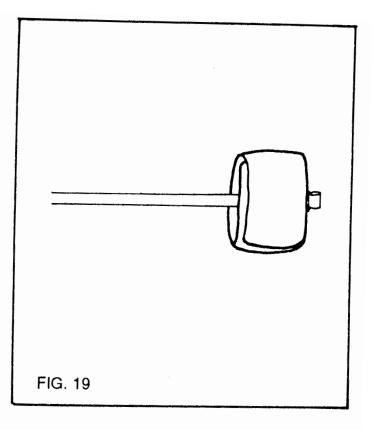
16) Lay the pilot chute out in a full circle with the mesh side up and fold it in half with the mesh on the inside as shown in FIG. 17.



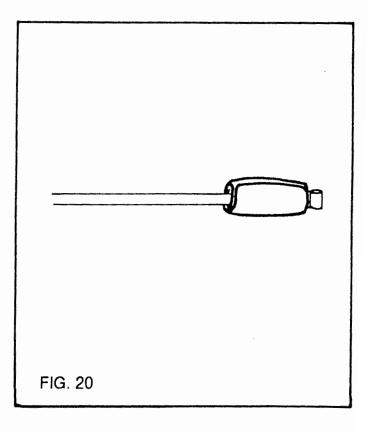
17) Fold the curved edge up to the attachment of the handle as shown in FIG. 18.



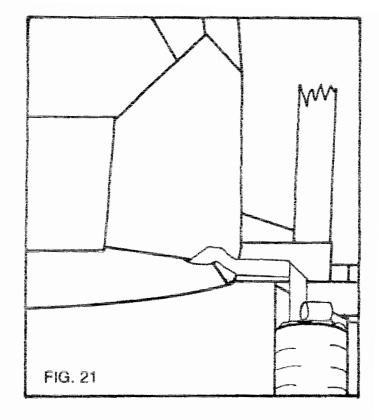
18) Fold the pilot chute in thirds as shown in FIG. 19.



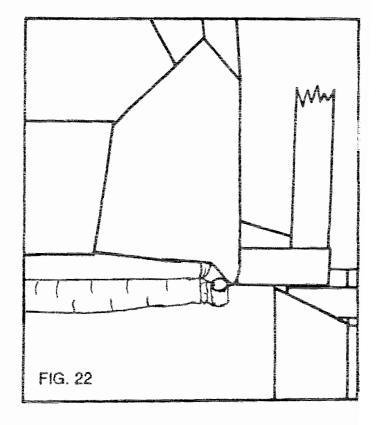
19) Roll the pilot chute as tightly as possible so that it resembles FIG. 20.



20) Using one or two fingers, push the bridle into the pouch a little at a time until none of the bridle is exposed. Then stuff the rolled pilot chute into the pouch until only the handle is visible at the mouth of the pouch. FIG. 21 shows the pilot chute in the pouch on the right legstrap; FIG. 22 shows the pilot chute in the pouch on the bottom of the container. Do not push the handle all the way into the pouch; that makes it difficult to find when you need it.

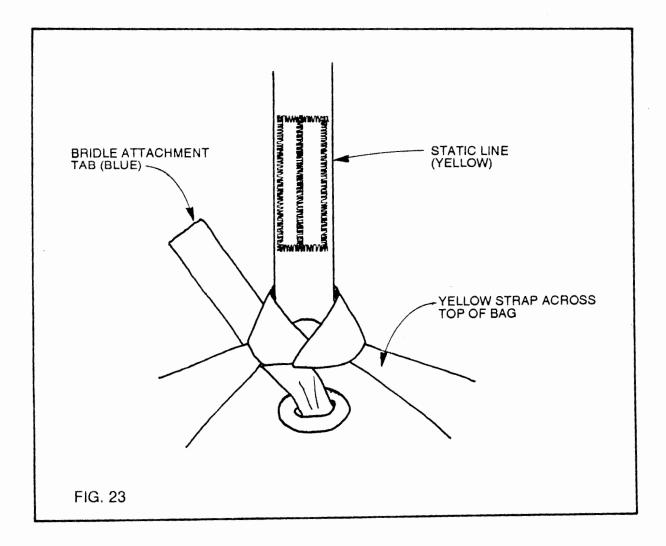


21) Close the pin cover and secure it by wrapping its end down around the end of the top flap and mating the velcro.



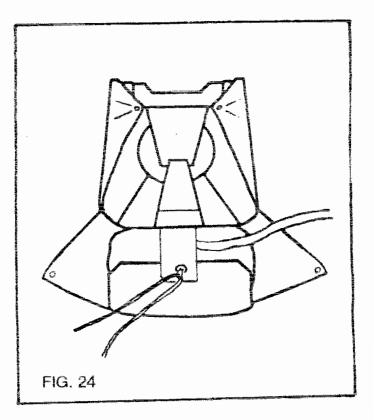
### **STATIC LINE DEPLOYMENT:** (To be continued after Step 10 on page 24)

11-a) Attach the static line to the main bag by passing the loop end under the yellow strap on top of the bag, and then passing the metal snap thru the loop. Tighten the loop as shown in FIG.23. Ignore the blue bridle attachment loop; it will simply be extracted from the bag during deployment and remain with the main canopy.

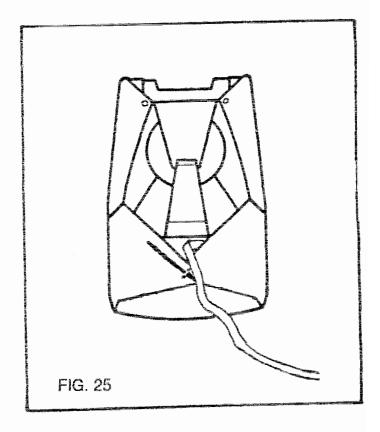


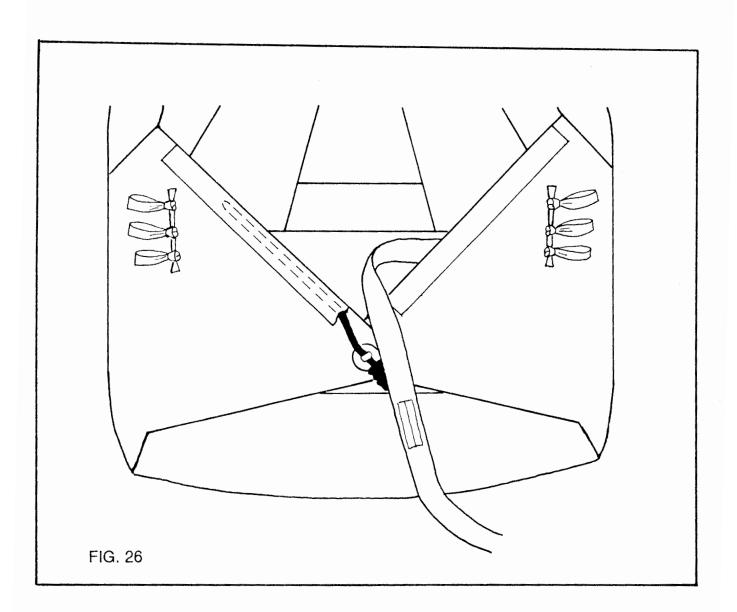
#### IMPORTANT!!!

ALWAYS FOLLOW THE COLOR CODE !!! ATTACH THE YELLOW STATIC LINE TO THE YELLOW STRAP. FOR FREEFALL CONFIGU-RATION ATTACH THE BLUE BRIDLE TO THE BLUE TAB. NEVER ATTACH YELLOW TO BLUE OR BLUE TO YELLOW !!! 12-a) Although FIG. 24 shows the static line routed out to the right, it may be routed to either side. (This will usually be determined by whether the aircraft is exited on the left side or the right side.) Using the pullup cord, close the bottom flap first, then the top flap. The main container should now resemble FIG. 24.



13-a) Close the side flaps (it doesn't matter which side first), and secure the main container closed by inserting the black plastic cable into the closing loop. (See FIG. 25.) Withdraw the pullup cord and put it aside with the rest of your tools.



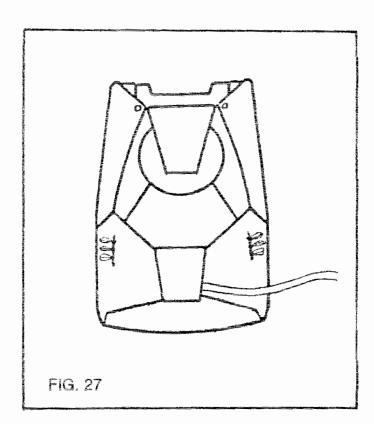


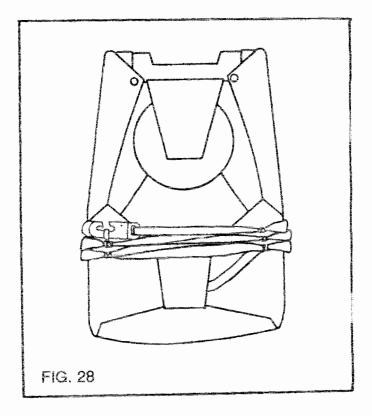
14-a) There is an "excess cable channel" along the upper edge of each main side flap. After the cable is inserted thru the closing loop, the excess length may be stowed in one of these channels as shown in FIG. 26.

15-a) Close the main pin cover by wrapping its end down around the end of the top flap and mating the velcro. The static line may exit either side. See FIG. 27

16-a) Stow the static line in long "S" folds across the outside of the main container, using the rubber bands on each side. If the student is making an exit from the step or strut of a Cessna, the wind against the static line could prematurely extract the cable, opening the main container prior to exit. For this reason it is advisable to take a *double or even a triple wrap* with each stow, and it is important that these rubber bands be in good condition.

17-a) The static line snap may now be stowed in one of the rubber bands. See FIG. 28.



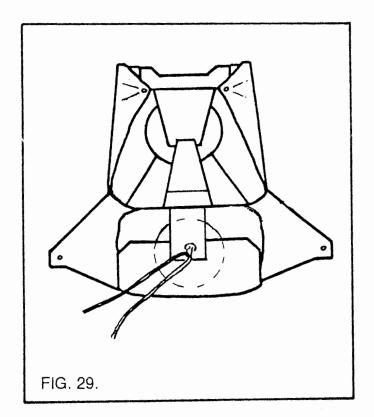


### **RIPCORD DEPLOYMENT:** To be continued after Step 11 on page 24)

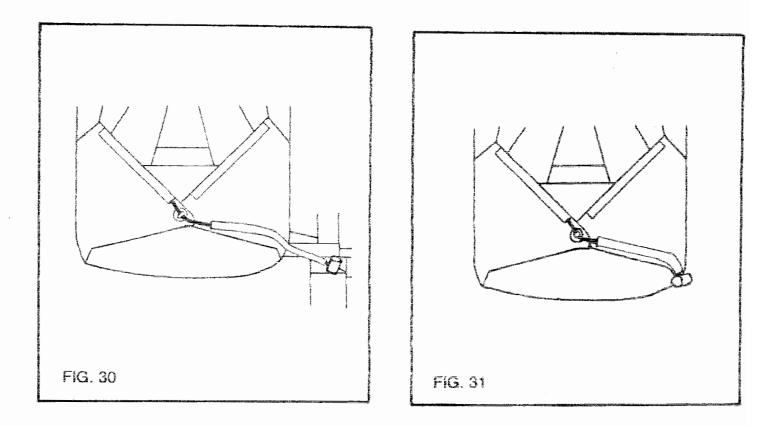
11-b) Using the connector link provided,

connect the spring-loaded pilot chute's *blue* bridle to the *blue* tab which is sticking out the top of the main bag.

Install the black plastic ripcord by inserting the cable all the way into the ripcord housing until the orange handle is in position for deployment. [The DOLPHIN STUDENT MODEL may be equipped with a housing for the "BOC" position (bottom-of-container), or for the "ROL" position (right-on-leg), or both.]



12-b) "S"-fold the bridle on top of the bag, and then set the base of the pilot chute on top of the folded bridle. Compress the spring, pushing the canopy fabric and mesh in between the turns of the spring, and close first the bottom flap, then the top flap over the compressed pilot chute. The main container should resemble FIG. 29.

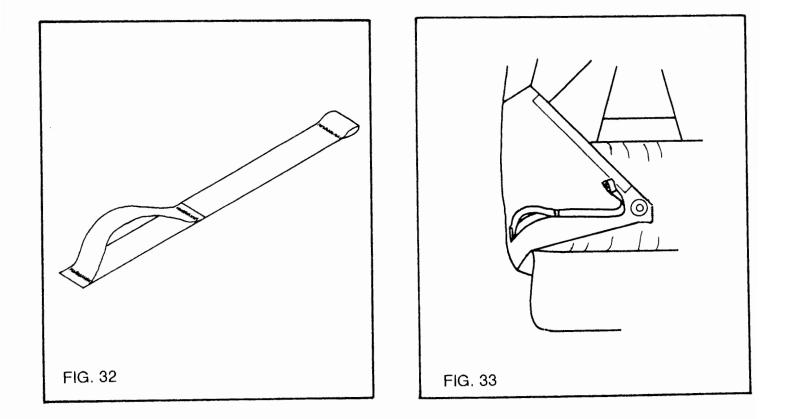


13-b) Close the right side flap, then the left side flap and secure the main container closed with the ripcord. The excess length of the ripcord may now be stowed in the "excess cable channel" along the upper edge of the left side flap. FIG. 30 shows the main container with the ripcord in ROL position. FIG. 31 shows the same view with the ripcord in BOC position.

14-b) Close the main pin cover and secure it by wrapping its end down around the main top flap and mating the velcro.

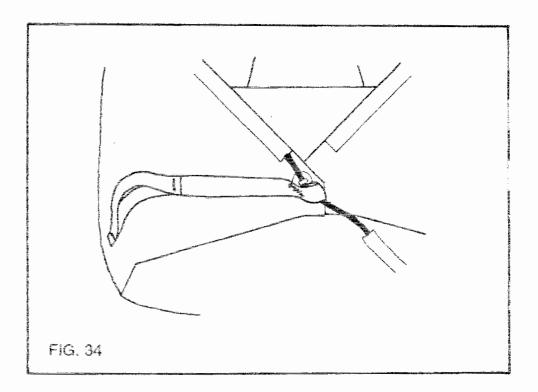
### INSTALLING THE LEFTSIDE AFF HANDLE

FIG. 32 shows the Leftside AFF Handle, also known as the "LEFT YANK". Its installation and operation are very simple, and it enables the leftside AFF jumpmaster to open the main container without having to reach around the student.



1) To install the Left Yank, mate it to the velcro track on the middle of the left main side flap before closing the main container (FIG. 33). The large loop (the grip) is to the left, and the small loop is to the right.

2) After closing all container flaps with the pullup cord (left side flap *last*), pass the ripcord thru the small loop in the end of the Left Yank then close the container as shown in FIG. 34. (The Left Yank can be used whether the ripcord is in ROL or BOC position.) Close the pin cover and wrap its end down around the main top flap, mating the velcro.



### III IMPORTANT III

Be sure to emphasize to your packers that the ripcord *must* pass thru the Left Yank *before* it secures the container closed. It will be totally ineffective if it is installed *after* the container is secured closed by the ripcord

#### SUGGESTION

It may be convenient to install the Left Yank <u>every</u> time the rig is packed with the ripcord, whether the jump is intended to be an AFF jump or a solo jump. This way, the rig is correctly configured even if there is a change in plans.

\* \* \*

[37]

#### USING THE LEFTSIDE AFF HANDLE

The presence of the AFF Leftside Handle (also known as the "Left Yank") should be an item on the gear check performed by the jumpmasters before boarding the aircraft with their AFF student. Jumpmasters must also assure that the Left Yank is protected when the student is boarding or moving about in the aircraft to avoid accidental activation.

The Left Yank is positioned mid-container so that the leftside jumpmaster may reach it with either hand. The standard color for the Left Yank manufactured by Altico is red for easy visibility on the black container.

If the leftside jumpmaster has made the decision to activate the main parachute, the Left Yank should be *vigorously* pulled as far as the arm can reach.

(This section reprinted courtesy of The Relative Workshop Incorporated)

#### INTRODUCTION

The 3-Ring Release System was invented by the Relative Workshop in 1976. It was the first practical release that allowed parachutists to jettison their canopies in one motion by simply pulling a single handle.

Not only is the 3-Ring easier to operate than previous canopy release systems, it is also more reliable.

Once the main canopy is jettisoned, the only things left on the harness are two smooth rings that cannot snag a deploying reserve. Some other release systems can-and have--interfered with the deploying reserve.

#### MODIFYING THE 3-RING RELEASE

The great reliability of the 3-Ring system results from the proper functioning of every one of its individual components. Therefore, the owner should not modify the system in any way, nor should he replace genuine 3-Ring parts with others. These modifications (among others) may cause the system to not work properly:

\* Substituting risers that don't have Type 2 sheathing for the locking loop. Don't use risers that have loops made of Kevlar or solid cord.

\* Not using a breakaway handle with cable with the special yellow coating. This Teflon-impregnated coating is important; other plastic coatings may cause the cables to bind in the housings or loops, making it difficult or impossible to jettison the risers.

Using a breakaway handle with cables of the wrong length. The length of the cables is critical to insure each riser releases in the proper sequence. Replacement handles are available from ALTICO.

The 3-Ring Release is used on the DOLPHIN under license from the Relative Workshop.

#### **GETTING TO KNOW THE 3-RING**

Knowing how the 3-Ring Release works will help you assemble and inspect it properly.

Begin by peeling the release handle from the Velcro on the harness. Peeling, rather than pulling, makes it easier to separate the handle from the webbing.

Look behind the risers near the harness and observe the movement of the yellow cable as you pull the handle. When the cable clears the white loop, the release is disengaged.

Now slowly pull one of the risers off the harness. As you pull, you'll notice that the white loop gets pulled through the grommet by the action of the smallest ring.

Each ring forms a lever with a ten-toone mechanical advantage as it passes through the other. A force of 1,000 lbs. on the large harness ring exerts a force of only ten pounds on the white loop. (Opening shock usually totals about 1,000 lbs., or 500 lbs. on each riser.) Because of the mechanical advantage provided by the 3-Ring design, only a force of approximately a pound on the top ring keeps the release together.

That's why it's important to keep foreign matter like bits of grass and sticks out of the 3-Ring assembly. A small stick in the white loop could prevent a riser from releasing

It is also important to understand one of the properties of the nylon components of the system.

When nylon stays in the same position for a long time it begins to conform to that position, or take a "set." If the 3-Ring Release system stays assembled for too long, the nylon can become so stiff that the low drag from a malfunction (such as a streamer) won't pull the riser off the rig.

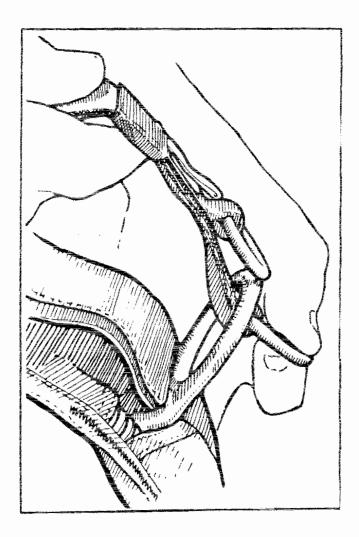
The 3-Ring Release system must be disassembled, flexed and inspected every month. Procedures for this are listed in the following care and maintenance chapter of this manual.

#### ASSEMBLY

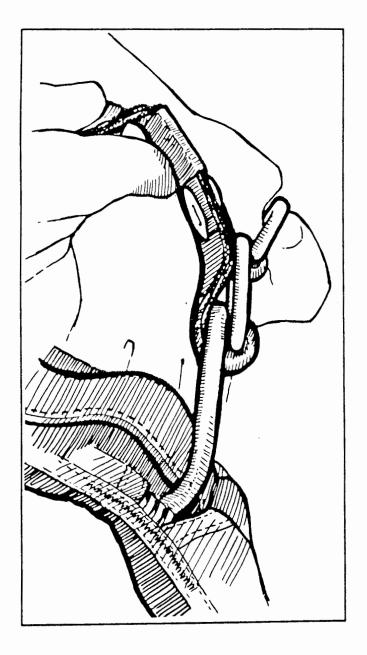
Before assembling the 3-Ring release, make sure the risers aren't twisted or reversed. Lay the DOLPHIN face down, as you would to pack it.

1. Thread each cable into its housing and stick the handle to the harness. The handle should be positioned as close to the ends of the housings as possible so that no cable is exposed.

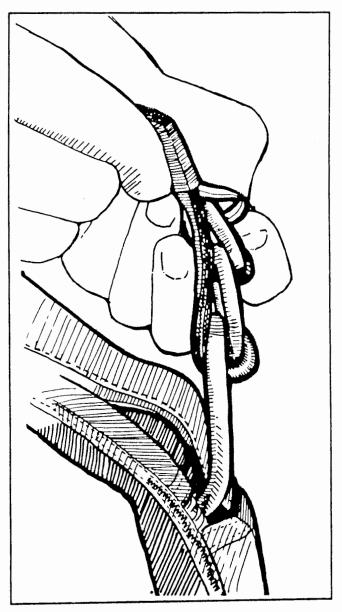
2. With the rings of the riser facing toward the floor, pass the middle ring on the end of the riser through the large harness ring from above. Fold it back toward the canopy and risers.



3. Thread the smallest ring through the middle ring in the same way, but make sure it doesn't pass through the large ring.

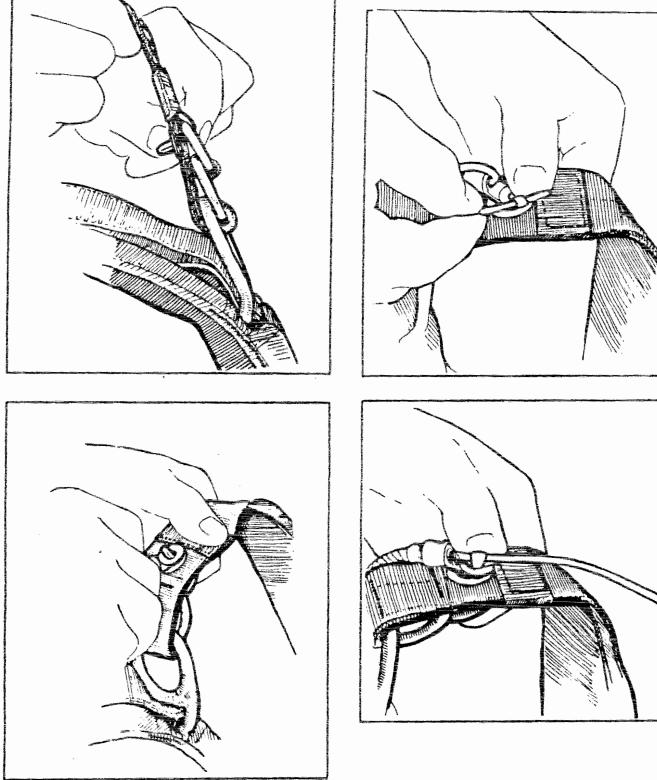


4. Bring the white loop over the smallest ring only and then through the riser grommet so it pokes out the back of the riser.



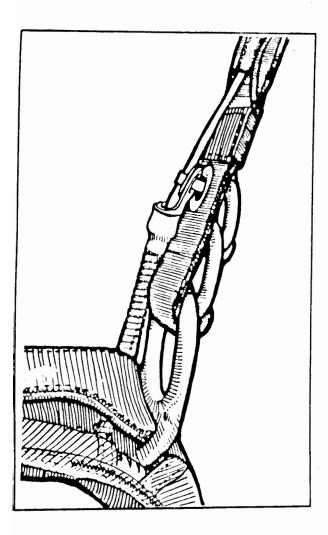
5. Continue threading the white loop through the grommet on the end of the cable housing. The flat side of the cable housing grommet should be against the riser.

6. Thread the yellow cable through the white loop, making sure the loop isn't twisted. Be careful with the cable so you don't bend it too sharply or kink it. Insert the free end in the channel on the back of the riser.



7. Repeat the above steps with the other riser.

[43]



## **PRE-JUMP INSPECTION**

Before jumping the DOLPHIN, check the 3-Ring Release System for the following:

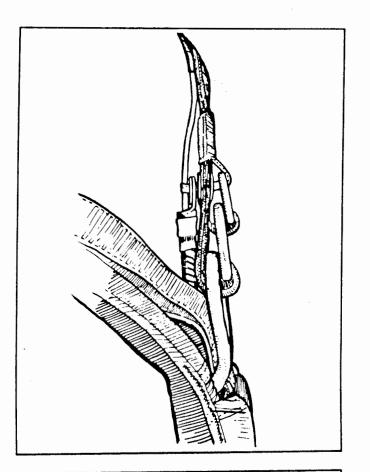
1. Each ring passes thru only one other ring.

2. The white loop passes thru only the small ring.

3. The white loop passes thru the grommet on the end of the cable housing without twisting.

4. Nothing passes thru the white loop except the yellow cable.

5. The 3-Ring Release handle is securely stuck to the harness, and no cable is visible between the handle and the cable housings. If your release handle has a tendency to hide itself under your main lift web, undo the Velcro and twist the handle in a counterclockwise rotation (when wearing the rig) so the handle will stick-out and slightly forward for a better grip.



## NOTICE

If a DOLPHIN has been fitted with 3-Ring risers produced by any manufacturer other than ALTICO, it is important that they be checked for proper configuration. The side view above shows a correctly built 3-Ring riser attached to the harness ring and put under moderate tension. Note the following: (1) The rings overlap each other and maintain metal-to-metal contact with each other. (2) The rings are aligned in parallel planes. (3) The smallest ring is not pulled snug against the grommet; the white loop is long enough to give it some play. (4) The white locking loop goes straight down thru the center of the riser grommet on its way to the cable housing end fitting; it does not extend past the edge of the grommet hole and then turn back upward toward the hole. If your riser configuration does not match this illustration, the 3-Ring release might not function correctly. You should contact a rigger or ALTICO before jumping with those risers.

**REQUIRED PERIODIC MAINTENANCE FOR THE 3-RING** 

The Booth 3-Ring Release System has been in use for many years with excellent results. Although the system is as durable as the rest of the rig, it requires periodic maintenance and inspection to ensure proper operation.

Generally, it is **NOT** recommended that the risers be attached to the harness when new and "forgotten." Like all skydiving gear, the 3-Ring Release should be carefully inspected and operated on a regular basis.

The procedure below should be done at least every month. This is especially important if the rig has not been used for a month or more, such as during the winter. Immediate inspection is required if it has been subjected to some abuse such as a drag across the runway, a water landing or exposure to a lot of dust or sand.

It's important to maintain the system even more in humid, muddy or freezing conditions. If the DOLPHIN becomes immersed in mud or muddy water, clean the 3-Ring Release system with a mild solution of soap and water. Any rusted components must be replaced.

1) Every month operate the 3-Ring Release system on the ground. Extract the cable completely from the housings and disconnect the risers.

2) While the system is disassembled, closely inspect it for wear. Check the white locking loops (the ones that pass over the smallest ring and through the grommet) to be sure they are not frayed. 3) Check the Velcro on the breakaway handle and main lift web to be sure it is clean and adequately holds the handle.

4) Check the cable ends for a smooth finish. The ends are finished at the factory to have a smooth, tapered surface. This prevents the cable from hanging up in the loop. Check the cable ends and consult a rigger or the manufacturer if a burr or "hook" is present.

5) Check the stitching, including that which holds the large rings to the harness.

6) Check the 3-Ring release housings for solid hand-tacking and proper stretch. The housing ends lay at the chest strap area. Pull downward on these housing ends and check that they don't move downward more than 1/2 inch. Pull the housings from the free end and expect 1 to 2 inches of movement. 7) Take each riser and vigorously twist and flex the webbing near where it passes through each ring. The idea is to remove any set or deformation in the webbing. Do the same thing with the white loop.

8) Check the housings for dents or other obstructions. Use the cable to do this.

9) Clean and lubricate the release cable with a light oil such as "3-in-1" brand or silicon. Put a few drops on a paper towel and firmly wipe the cable a few times. A thin, invisible film should remain --- too much will attract grit and dirt, or the oil could become tacky in cold weather. Too much oil will require more force to extract the cable during a breakaway.

10) Inspect the fittings at the end of each housing. If one of these fittings were to come off the housing, a riser might release prematurely.

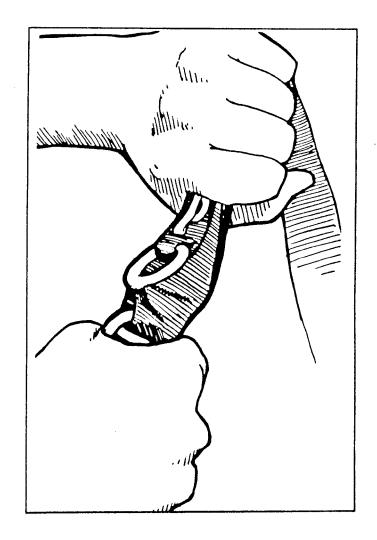
11) If any wear is found, consult with ALTICO or a rigger before using your DOLPHIN.

12) Reassemble the system. Double check it. Make sure the risers aren't reversed.

ALTICO appreciates any comments from users that relate to the safety, operation or maintenance of the 3-Ring Release, or any other part of the DOLPHIN harness/container system.

#### **REPLACEMENT PARTS**

ALTICO supplies replacement parts for its products at a reasonable cost. When ordering parts for your rig, include the model number, and date of manufacture so that the proper items can be supplied. This information appears on the label that is sewn to the rear surface of the left front reserve riser. For a complete list of replacement parts, see page 1 of this manual.



## DONNING THE DOLPHIN

Prior to donning the DOLPHIN in preparation for a parachute jump, several items should be checked:

Both main and reserve containers closed correctly and pin covers secured.

Three-Ring Release system correctly assembled in accordance with the section in this manual entitled "THE 3-RING RELEASE SYSTEM."

Reserve ripcord handle properly stowed in the pocket just below the chest strap on the left main lift web. The ripcord should show 2" to 4" extra length at the handle.

Cutaway handle (aka "release handle") correctly stowed on velcro attachment just below the chest strap on the right main lift web.

Main bridle correctly routed from the curved pin closure to the pilot chute pouch.

Main pilot chute handle in correct position to be gripped for deployment.

\* \* \* \* \* \* \*

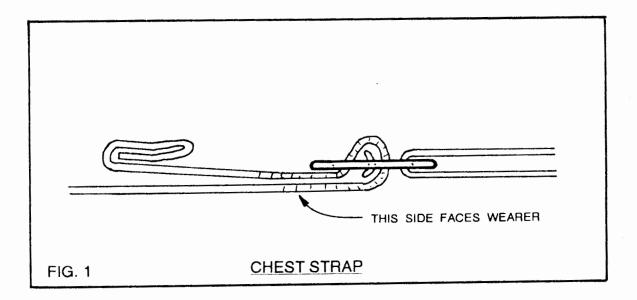
This list assumes that the jumper and/or rigger has inspected the three principle components of the parachute system (main canopy, reserve canopy and harness/container system) and found them all to be airworthy prior to assembling and packing.

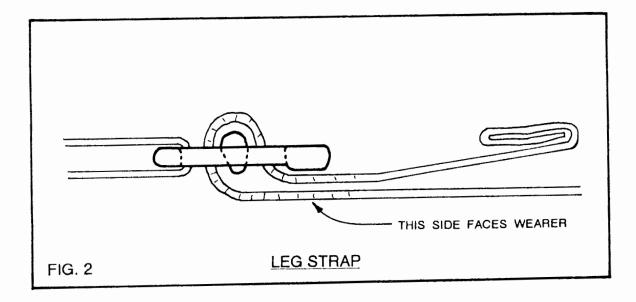
\*\*\*

To put on the DOLPHIN, grasp one main lift web at the main harness ring and lift it to the shoulders, settling the yoke across the shoulders and thrusting the arms out to the sides so that the main lift webs come across in front of the shoulders and down the sides of the chest. Step into the legstraps, being sure that there are no twists in the straps. Thread the chest strap thru its friction adaptor as shown in FIG. 1, and pull it until it is comfortably snug, but not so tight as to deform the main lift webs.

Pull the ends of the legstraps until they are snug, and stow the excess length by sticking it down into the legpad or by stowing it in an elastic band. It is important to be sure that these legstrap ends are secured, because a free end can be mistaken for some other handle in free fall. After donning the DOLPHIN and tightening all the straps, take a moment to physically locate all the handles: main pilot chute handle, cutaway handle, reserve ripcord handle. Be absolutely sure that you are very familiar with the location of all three handles, and that you can find each one with your eyes closed.

Be sure that each legstrap has been correctly threaded thru its corresponding friction adapter. FIG. 2 shows the correct threading. This is very important, because an incorrectly threaded strap may not hold in its friction adapter when a load is applied to it.

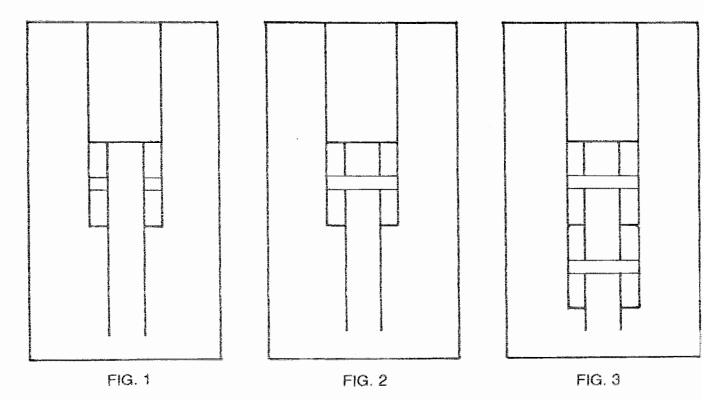




## THE ADJUSTABLE HARNESS

The DOLPHIN STUDENT MODEL is equipped with adjustable main lift webs which enable the harness to fit body sizes from small to extra large. The upper part of the main lift webs are attached to the lower part of the harness on each side by friction adapters just above the hip junctions. These may be used to adjust the harness size even while being worn by the jumper. (After adjustment is made to the length of the main lift webs, the free end of the strap is held in place by velcro.)

Adjustment of the legpads is accomplished by the routing of the legstraps. For the smallest adjustment, the legstrap exits the legpad sleeve as shown in FIG. 1. For a medium length, the strap may be unthreaded from its adapter and passed thru an additional retaining band nearer the lower end of the pad as shown in FIG. 2. To increase the legpad to maximum length, a 5" legpad extension is provided which can be attached by velcro to the main legpad. The legstrap is then passed thru the retaining band on the extension (See FIG. 3). After the legpads have been adjusted in this manner, be sure the legstraps have been correctly rethreaded thru their respective adapters before donning the harness/container system.



## DOLPHIN MAIN DEPLOYMENT

This section is intended only to acquaint the user with the design and intended function of the DOLPHIN harness/container system. It is *not* a course in parachute jumping. No one should attempt to make a parachute jump unless instructed and supervised by a qualified instructor.

## THROWOUT DEPLOYMENT

Whether the DOLPHIN is equipped with a "throwout" pilot chute on the right legpad or on the bottom of container, the activation of the main parachute is much the same: while maintaining a stable face-to-earth position, grasp the handle at the mouth of the pilot chute pouch and with one motion, extract it and throw it vigorously *straight out* to the side. This is done to place the pilot chute in "clean air" for maximum drag.

It is generally considered ideal to be in a slightly head-high position during deployment, so that the area of the "burble" (turbulent air over the jumper's back) is reduced in size. Also, it is not advisable to hold on to the pilot chute after extraction from its pouch. Using the pilot chute for a "wave-off" could cause the drag on the bridle to open the container before the pilot chute is released. This is an out-of-sequence condition which may cause entanglement.

### RIPCORD DEPLOYMENT

Whether the ripcord is packed with the handle at the right legpad or at the bottom of container, activation consists of locating the handle and pulling it vigorously as far as the arm can reach while maintaining a stable, face-to-earth position.

# **RESERVE DEPLOYMENT**

This section is intended only to acquaint the user with the design and intended function of the DOLPHIN harness/container system. It is *not* a course in parachute jumping. No one should attempt to make a parachute jump unless instructed and supervised by a qualified instructor.

Activation of the DOLPHIN reserve container may be accomplished in three different ways:

- Pulling the reserve ripcord manually. This is a metal handle located in a pouch just below the chest strap on the left main lift web.
- Cutting away from the main canopy with a Reserve Static Line installed and connected. [Read the section in this manual entitled "<u>RESERVE STATIC LINE (RSL)</u>.]
- 3) Using an Automatic Activation Device (AAD).

Generally, most sport parachute training centers train their students not to rely on an RSL or an AAD, but to activate the reserve manually if they decide that such action is appropriate. It must be emphasized that this decision and action are the responsibility of the individual jumper.

### CUTTING AWAY

If the main canopy has come out of the container, but is damaged or malfunctioned to the extent that it cannot be safely landed, it is called a *partial malfunction*, and it is considered best to jettison it ("cut it away") before activating the reserve so that it will not entangle with the reserve.

The 3-Ring Release system is designed to cut away the main canopy by simultaneously releasing both main risers. To activate the release system, locate the release handle which is velcro'd to the right main lift web just below the chest strap. Grasp it with the right hand and peel it away from the velcro. Then *vigorously* pull it downward and outward to full arm's length.

Obviously, for the jumper to survive, cutting away *must* be followed by reserve deployment, and it must be initiated while there is sufficient altitude for reserve deployment. To activate the reserve, locate the metal handle in its pouch just below the chest strap on the main lift web. Pull it *vigorously* downward and outward to full arm's length. Again, it must be emphasized that these decisions and actions are the responsibility of the individual jumper.

If it is decided that there is not sufficient altitude for a cutaway, the jumper then must simply activate the reserve and hope that it won't entangle with the main.

In the case of a *total* malfunction (nothing has come out of the container, or it has become impossible to extract the pilot chute), the jumper will still be falling at high speed. It may be advisable in this case not to waste time and altitude cutting away from a canopy that is still in the container, but to simply activate the reserve. There are several schools of thought regarding when and if to cutaway, and it is best for the student to heed the instructor and develop a rehearsed plan of action for each emergency scenario.

## SOS

If the DOLPHIN is equipped with the SOS (Single Operation System), the cutaway of the main canopy and the activation of the reserve are both incorporated into a single handle. This is the metal handle handle located in a pouch just below the chest strap on the left main lift web. To cutaway the main canopy and activate the reserve at the same time, simply pull the metal handle *vigorously* downward and outward to full arm's length.

Obviously anyone who uses the SOS <u>must</u> be trained specifically for the SOS configuration. If that person transitions to the more common type of gear used by most skydivers (a dual-action system), the transition training is <u>extremely</u> important and must be emphatic and thorough.

Please read the section in this manual entitled "THE 3-RING RELEASE SYSTEM," for further information regarding operation, inspection and maintenance of the release system.

### INSPECTION, MAINTENANCE AND REPAIR

Prevention of accidents is of prime importance in sport parachuting, and one way to help is to inspect the equipment on a consistent schedule and to perform preventive maintenance whenever necessary.

The following checklist is provided for a framework in developing your own inspection and maintenance schedule. It is suggested that inspections be performed every twenty jumps or every month, whichever is more frequent.

 MAIN PILOT CHUTE - Watch for fraying of the tape which attaches the handle to the top of the pilot chute. Also inspect the stitches on the tape. If the tape is frayed, have it replaced. If the stitches are coming apart, restitch it. If the handle comes off when you are trying to pull the pilot chute out of its pouch, it may be impossible to deploy the main canopy.

The length of the centerline on a throwout pilot chute is very critical. It must be at least as long as the suspension tapes on the mesh, preferably about one inch longer. If the centerline is shorter than the suspension tapes, the pilot chute is very close to a configuration in which a drastic loss of drag can occur. However, it is easy to inspect the centerline. Simply hang the pilot chute upside down by its attachment point to the bridle, and compare the length of the centerline to the length of the suspension tapes.

- 2) MAIN BRIDLE Check the entire length for abrasion or cuts. Pay close attention to the attachment of the curved pin. The tape must be replaced if it is frayed at all, and any broken stitches must be resewn. If the curved pin comes off the bridle during deployment, it may leave the jumper with a pilot chute in tow from a closed container.
- 3) MAIN DEPLOYMENT BAG Inspect the attachment of the bridle to the main bag (or *through* the main bag to the top of the canopy). Be sure that the locking stow rubber bands are strong and in good condition. If a locking stow breaks during deployment, the canopy could be dumped out into the deploying lines, inviting an entanglement.

4) RISERS - The control line guide rings should be inspected to assure that their attachment to the riser is secure. Also check the riser's locking loop for fraying, and check the grommet for any sharp edges which might damage the loop.

. .

- 5) CONTROL TOGGLES The attachment of the control line to the control toggle is important. Check for fraying and be sure that the knot is secure. If a control line breaks or a toggle comes off the line when the jumper is near the ground, the jumper may not have time to regain control before landing.
- 6) CLOSING FLAP GROMMETS Inspect for any sharp edges that may fray the closing loops. Replace if necessary.
- FLAP STIFFENERS If a stiffener is cracked or broken it must be replaced
- CLOSING LOOPS At the first sign of fraying, replace the closing loop. (They're cheap or even free at most parachute centers.) If a closing loop breaks at an inappropriate time, it can cause a world of trouble.
- 9) HARNESS Look at all exposed parts of the harness webbing and check for fraying or cuts. If the edge of any harness webbing is worn or cut to a depth of more than 1/8", it must be repaired or replaced. Broken harness stitching must be repaired before it becomes critical.
- 10) RESERVE RIPCORD During the required periodic repacking of the reserve, inspect the cable for broken strands of wire, particularly near the swaged fittings. If any strands are broken, replace the ripcord. If the ripcord pin is bent at an angle of no more than ten degrees, it may be carefully straightened with pliers and a vise, provided that the pin is protected from abrasion by buffers of wood, plastic, cloth, or any other material which will not scar the pin. This may only be done *once* per pin.
- 11) HOUSINGS Be sure that the hand-tacking on both the release housings and the reserve ripcord housing are secure.

The foregoing list includes several items which often are neglected even though they may pass through the hands of the jumper every time the parachute is packed. In a complete system there are other components not manufactured by ALTICO which should be inspected according to instructions by their manufacturer. (This includes both the main and reserve canopies.) Also, please refer to the section in this manual entitled "THE 3-RING RELEASE SYSTEM."

Minor repairs may be performed on the DOLPHIN by an appropriately rated rigger, provided he or she has the necessary equipment, materials, knowledge and skill to emulate the original manufacture. However, if in doubt, it is best to return the harness/container system to the manufacturer for repair. Any repair which would be considered *major* must be performed by ALTICO. (A major repair is one which, if performed incorrectly, would affect the airworthiness of the article.)

### COMPATIBILITY STATEMENT

The functional tests of the DOLPHIN reserve container were performed using the FIRELITE, MAVERICK and SHARPCHUTER reserve canopies. All tests resulted in successful deployments as expected. These tests indicate that the DOLPHIN reserve container is compatible with any ram air reserve canopy which can be deployed from a free bag, provided the pack volume of the canopy is compatible with the size of the reserve container.

It is difficult to assign an absolute figure for the pack volume of a canopy or a container, because pack volume is greatly affected by changes in temperature and humidity. A canopy that is easy to pack in a given container in a warm and humid environment may be almost impossible to pack in the same container in a cold and dry climate.

It is the responsibility of the rigger packing the reserve to determine that the respective volumes of the canopy and container are compatible. Overstuffing the container may result in damaged grommets, excessive wear at "hard points", or increased pull force required for reserve activation. On the other hand, a pack that is too loose may allow shifting of its contents, and it may not provide a firm base for launch of the pilot chute. Another danger of too loose a pack is that the closing pin may simply fall out.

To assist in matching the volumes of canopies with container systems, the Parachute Industry Association (PIA) has compiled a Canopy Study which may be used as a rough guide. This Canopy Study (PIA Technical Standard 104.7) lists the pack volumes and square footage for most canopies of present and recent manufacture, and is an ongoing project sponsored by the Technical Committee of the PIA. Future editions may be obtained by contacting the PIA Store, P.O. Box 2206, Santa Barbara, CA 93118. The DOLPHIN containers were sized using canopies with Spectra line (Microline) and with a CYPRES AAD installed in the reserve container. For selection of the correct DOLPHIN container system the following table provides a guide to <u>approximate</u> pack volumes and <u>approximate</u> canopy sizes (expressed in square feet), but it must be emphasized that there is a fair amount of latitude on each side of these figures. If a given combination of main and reserve canopies packs comfortably in the recommended size containers, the same canopies can probably be packed in the next smaller or the next larger size container system. Within this range of compatibility, it is up to the wearer to decide whether he or she prefers a smaller but tighter and stiffer rig, or a larger but softer (and perhaps more comfortable) rig.

CONTAINER	RESERVE	MAIN
D-1	130	150
D-2	150	170
D-3	170	190
D-4	200	220
D-5	220	250
D-6	240	280